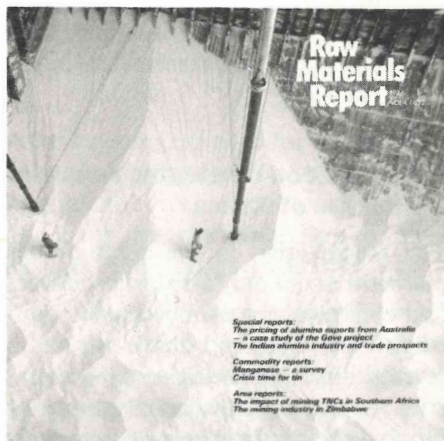


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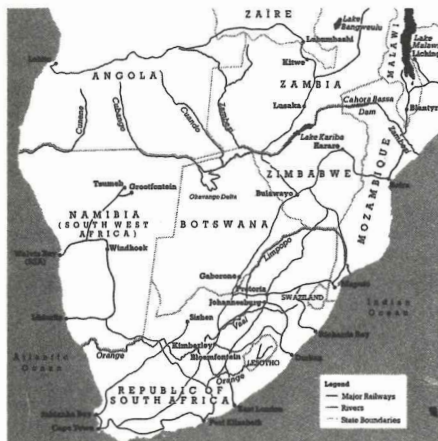


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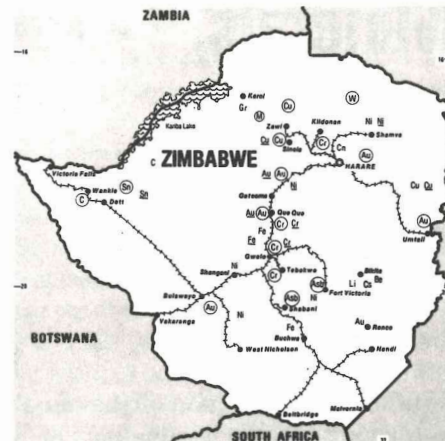
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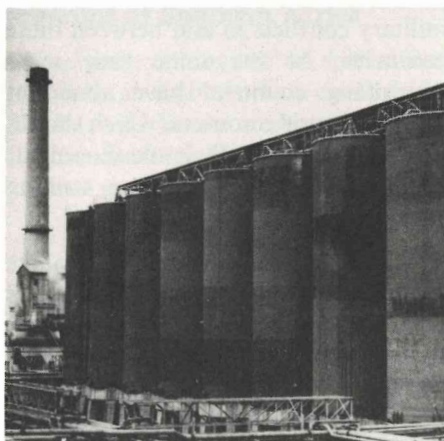
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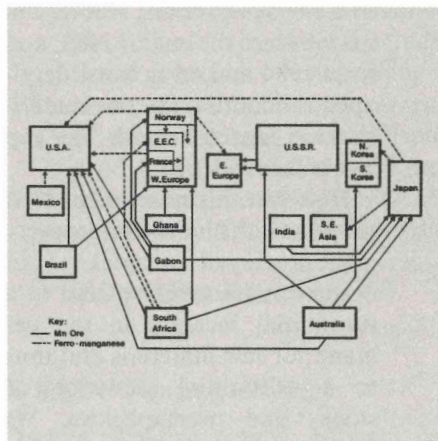
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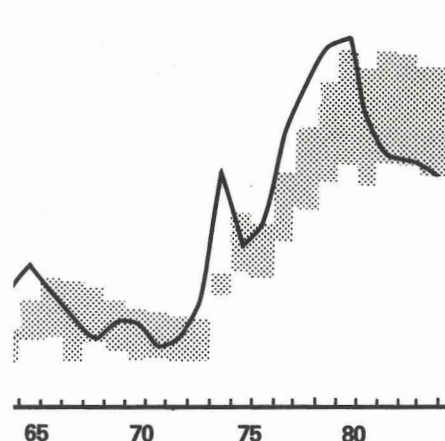
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**Unloading of alumina at the Gränges aluminium plant, Sundsvall, Sweden.**  
Photo courtesy by Gränges Aluminium.

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