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Patio for drying coffee in the sun — a farm in the neighbourhood of Itajobi, Sao Paulo, Brazil. Courtesy of Mercedes-Benz do Brasil S.A.

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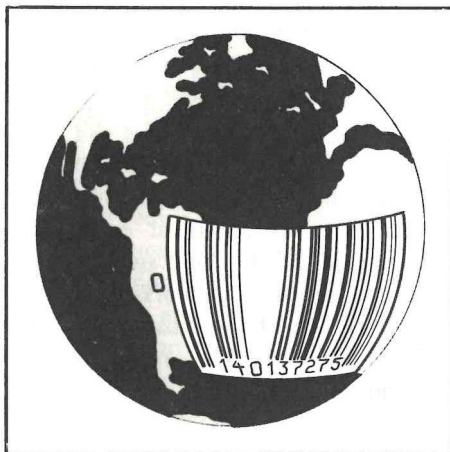
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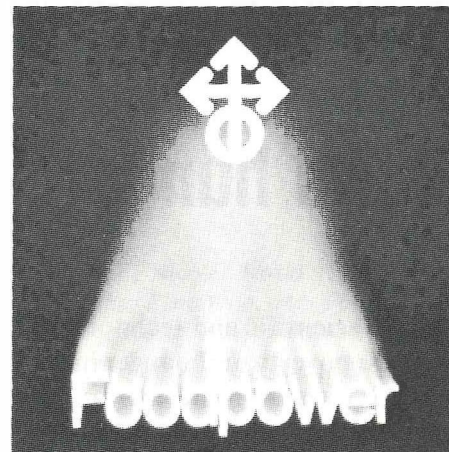
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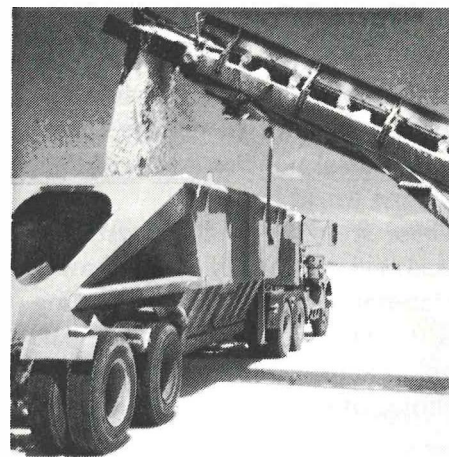
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and Trevor Hogan, Research Assistant in Political Economy, Murdoch University, Western Australia.

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